

Part Number: PT924-1C170

Kit Contents

Item #	Quantity Reqd.	Description
1	2	Cargo Tray - Seat Back
2	1	Cargo Tray - Main
3	2	Edge Trims

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Blankets	For rear bumper
Special Tools	Notes
Heater/Warmer Box	Edge Trim
Installation Tools	Notes
Special Chemicals	Notes

General Applicability

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Recommended Sequence of Application







Item #	Accessory
1	Cargo Tray
2	Cargo Net
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

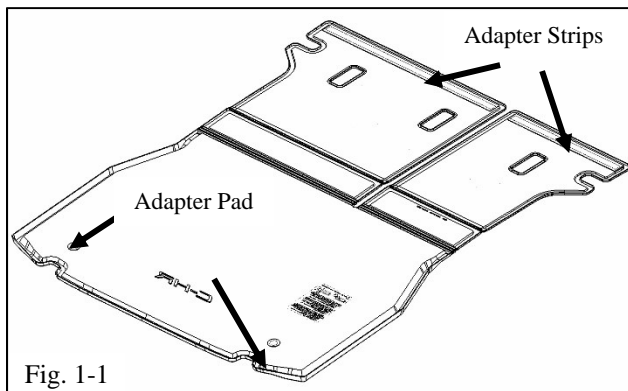
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

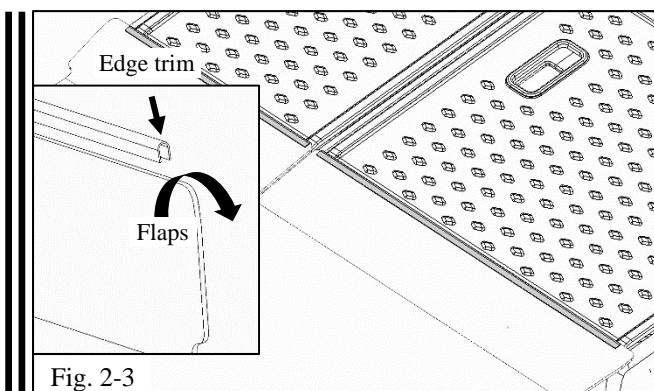
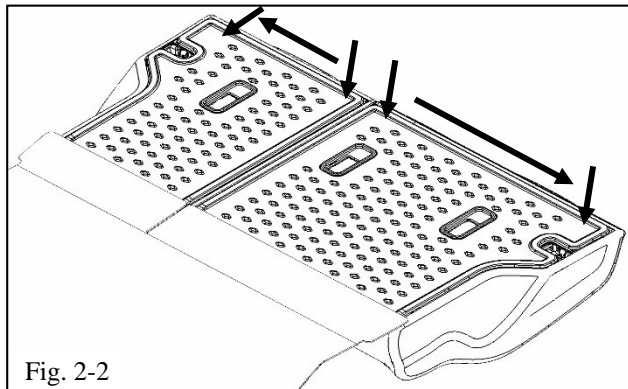
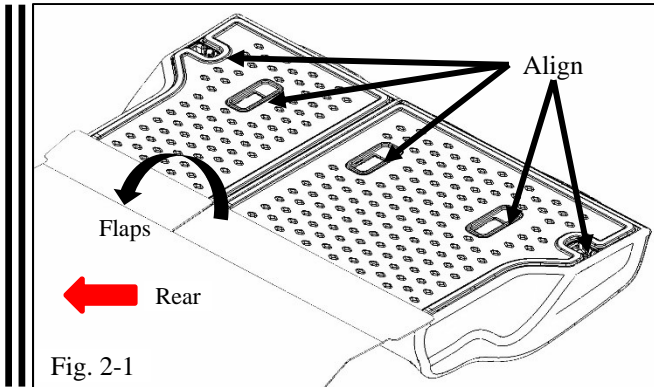
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Prepare for the Installation.

- (a) Open the package and check the part for damage and kit contents, including 2 adapter pads attached to the Velcro on the back of the main cargo tray, and 2 adapter strips on the back of the seatback trays (Fig. 1-1).
- (b) Open the tail gate and lower the rear seatbacks.
- (c) Remove any cargo and debris from the rear cargo area.
- (d) Place vehicle protection over the rear bumper.



2. Install the Cargo Tray.

- (a) Lift the flaps resting on the seatbacks. Align the seatback cargo trays with the side and cutouts (Fig. 2-1).

⚠ NOTE: Align the top and side of the seatback cargo tray to the child seat tether top and side.

- ⚠** (b) Apply pressure to the areas of seatback trays shown to ensure proper Velcro attachment to the seatback (Fig. 2-2).

⚠ NOTE: The edge trim recommended installation temperature is 70 – 75°F.

- (c) Lift the flaps, fold the leading edge, and install the edge trim firmly over the ends of the flaps (Fig. 2-3).

⚠ (d) Ensure the sidewall D-rings are flipped up before installing the main cargo tray. Slide the vehicle deck board forward, ensuring the edge trim pieces rest on top of the seatback cargo trays.

- (e) Remove and discard the fabric protectors from two of the adapter pads on the main cargo tray to expose the Velcro.

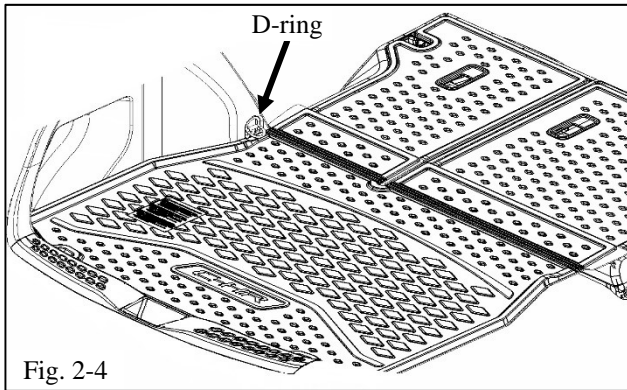



Fig. 2-4

- (f)  Place the main cargo tray in the cargo area, flush to the rear cargo panel of the vehicle, with the logo facing up (Fig. 2-4).

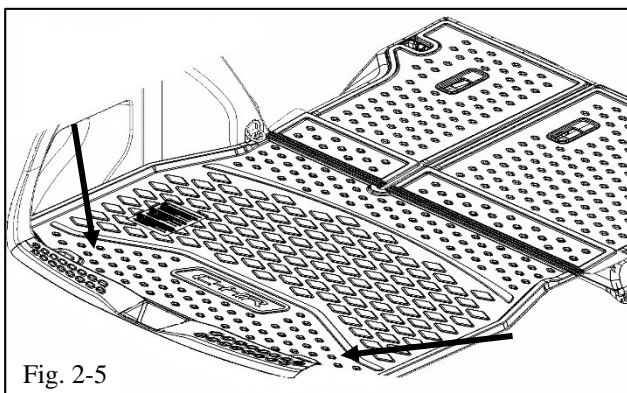



Fig. 2-5

- (g)  Apply pressure on the two adapter pads of the cargo tray shown to ensure proper Velcro attachment to the floor before lifting the rear seats up (Fig. 2-5).

- (h) Due to the packaging, it may take up to 24 hours of warmth (room temperature) for the part to completely form to its intended shape and lie flat.

3. Complete the Installation.

- (a) Remove the vehicle protection.
- (b) Close the tailgate.
- (c) Notes:
 - (1) It is important that the cargo tray is not installed in the vehicle if the cargo area carpet is damp or wet, as mildew may result. Therefore, completely dry the carpet out before installing the cargo tray.
 - (2) The adapter pads will remain adhered to the seatback when removing the tray, allowing for reattachment in those locations.
 - (3) To maintain the luster and non-stick finish of the cargo tray, clean it with a cloth as required using mild soap and water.
 - (4) The cargo tray is chemically resistant to most fluids used in normal vehicle maintenance. Great caution must be used when transporting corrosive chemicals. Should a spill occur, carefully remove the tray from the vehicle and wash it thoroughly to prevent damage. If contact is made, follow the chemical manufacturer's instructions and cautions.

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Correct part number has been installed<input type="checkbox"/><input type="checkbox"/><input type="checkbox"/>	<p>Verify part number on package</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Confirm rear tail gate closes completely<input type="checkbox"/> Confirm rear seat back reclines<input type="checkbox"/>	<p>Verify tailgate is fully closed</p> <p>Verify the flaps slide on the seatback cargo tray</p>
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>